

# Het juiste aandraaimoment

☐ = Torx (T)   ● = binnenzeskant (ISK)   □ = vierkantschroef

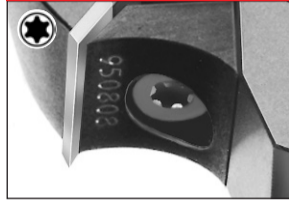
## Aandraaimoment voor OERTLI messystemen

### Ruimer-messysteem met drukstuk



M5, T15 = 4 Nm  
M5, T20 = 6.5 Nm  
M6, T20 = 6.5 Nm  
M6, T30 = 10 Nm

### Ruimer-messysteem met spiedrukstuk



M4, T15 = 4 Nm  
M5, T25 = 6.5 Nm

### Ruimer-messysteem met kanteldrukstuk



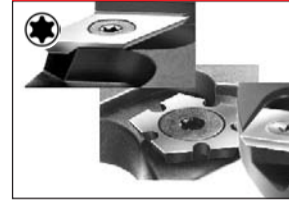
M6, ISK 3.0 = 4 Nm

### Ruimer-messysteem met klein kanteldrukstuk



M5, T20 = 4 Nm

### Voorsnijders



M5, T10 - T25 = 4 Nm

### CASTOR



M5, T20 = 4 Nm  
M5, T15 = 4 Nm  
M5, T25 = 4 Nm

### Staaftmes-systeem



M4, T15 = 4 Nm  
M4, T20 = 4 Nm

### PROTECT



M4, T15 = 4 Nm  
M4, T20 = 4 Nm

### Vormmes-systeem



M6, T20 = 4 Nm  
M6, T15 = 4 Nm

### win!-messysteem



M5, T10 = 3.5 Nm  
M6, T15, T20 = 6.5 Nm  
M6, ISK 4.0 = 6.5 Nm

### TOP-FIT



Excenter Ø 19 mm  
ISK 5.0 = 4 Nm

### Excenter-messysteem



Excenter Ø 14 mm  
ISK 4.0 = 4 Nm

### TOP-FIT-groefmessen



M5, T20 = 6.5 Nm  
M5, T25 = 6.5 Nm

### Groefmessen



M6, ISK 4.0 = 8 Nm

### pur!-messysteem



M6, T15 = 6.5 Nm

### PROFI-VIT



M6, ISK 3.0 = 4 Nm  
M8, ISK 4.0 = 8 Nm

### Profiel-messysteem met steunplaten



M6, ISK 3.0 = 4 Nm  
M8, ISK 4.0 = 8 Nm

### Profiel-messysteem zonder steunplaten



M5 = 2 Nm  
M6, ISK 3.0 = 4 Nm  
ISK 4.0 = 8 Nm

### Afrond-messysteem



M6, ISK 3.0 = 4 Nm

### Schaafkoppen



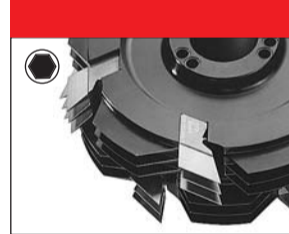
Vierkantschroeven  
M8 = 20 Nm  
M10 = 25 Nm

### Rugvertande profielbeitelkoppen



M8, ISK 4.0 = 20 Nm  
M10, ISK 5.0 = 25 Nm

### Vingervlasfreen



M6, ISK 3.0 = 5 Nm  
M8, ISK 4.0 = 10 Nm

### Frezen op bussen



Frezen verschroefd op bussen  
ISK 5.0 = 10 Nm

### Planerhead



M12 Alu = 25 Nm  
M12 Staal = 40 Nm

## Draaimomentsleutelset

**3.2-16 Nm**

- ☐ Torx T15 / T20 / T25 / T30
- ISK 4.0 / 5.0

**1-5 Nm**

- ☐ Torx T10 / T15 / T20 / T25
- ISK 3.0 / 4.0 / 5.0